

In the Claims

✓ Cancel claims 21-23 and add new claim 24 that follows below. The following shows the status of all of the claims:

Claims 1-23 (cancelled)

Claim 24 (New): In combination:

a work member including first and second sides and a cylindrical opening extending through the work member between the two sides; and a two-part bushing comprising:

a metal, first bushing part that includes a first flange and a first tubular member that is connected to the first flange; and

a metal, second bushing part that includes a second flange and a second tubular member that is connected to the second flange;

said first bushing part including a center opening that extends through both the first flange and the first tubular member, said center opening having a substantially constant diameter throughout its length;

said second bushing part including a center opening that extends through both the second flange and the second tubular member, said second center opening having a substantially constant diameter throughout its length;

13 said first tubular member extending through the cylindrical opening in the work member and said first flange being against the first side of the work member;

17 said second tubular member extending through the tubular opening in the first bushing part and said second flange being against the second side of the work member; NAB fig 9 of fig 13

said first tubular member having a second end opposite the first flange that extends through the center opening in the second flange, said second end portion of the first tubular member having a outside diameter that is substantially equal to the diameter of the center opening in the first flange;

said second tubular member having a second end opposite the second flange that extends into the center opening in the first flange, said second end of the second tubular member having an outside diameter that is substantially equal to the diameter of the center opening in the first tubular member; A

wherein said first and second tubular members are radially expanded to the extent that the first tubular member makes a tight radial interference fit within the cylindrical

opening in the work member and the second tubular member makes a tight radial interference fit within the center opening in the first tubular member; and

wherein the radial expansion of the first and second metal tubular members is of an amount sufficient to introduce fatigue life enhancing compressive residual stresses in the work member immediately around the opening in the work member.

Can
could.

Skid cylindrical

✓
Almost sounds like surface,
but is not
since tubular,
so OK

PS, line 8 from bottom
sounds like surface